

KRC 91312000/91318000

PUMP MOUNTED RESERVOIR TANK



- 1). Before installing tank, remove tape over the inlet hole.
- 2). Place the new O-ring on pump (included), making sure it is seated in the pump groove.
- 3). Using a 5mm allen wrench, attach tank to pump with included 8mm bolts.
- 4). Fill with power steering fluid to weld line at the neck of the tank. See picture to the left.

Notes:

- This tank is designed for the drivers side of the pump, or the right side of the pump when you are facing the pulley.
- Bolt-on reservoirs will always increase the fluid temperature in the system. If temperature exceeds 250° you must add a cooler somewhere in the return line.
- Now that there is no inlet line that can potentially suck shut, you have eliminated one of the most common reasons for pump failure.
- On high volume pumps, back pressure may occur in the steering system. We offer tank part number KRC 91318000 that has a -8 return fitting, allowing you to use a -8 return lines to alleviate the back pressure problem.
- **DO NOT** use a vented cap with this tank. Foaming of the fluid will occur.
- We highly recommend a petroleum based power steering fluid or equivalent. In our test, it runs cooler than synthetic based fluids.

